

WEBCAST AUCTION OF FASTENER MANUFACTURING AND COLD HEADING SHOP  
INCLUDING COLD HEADERS, PARTS FORMERS, THREAD ROLLERS, SLOTTERS,  
SECONDARY EQUIPMENT, TOOL SHOP, PARTS FINISHING FORKLIFTS AND SUPPORT EQUIPMENT

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# WEBCAST AUCTION

Owner Retiring

## CHASE FASTENERS, INC.

1539 N. 25th Ave. – Melrose Park, IL 60160

*Just South of Chicago O'Hare International Airport*

**SALE DATE: TUESDAY, JUNE 22ND, STARTING AT 10:00 AM**

INSPECTION: Day Prior from 10:00 AM to 4:00 PM or by appointment with [jeffjr@cia-auction.com](mailto:jeffjr@cia-auction.com)



5/16" National Model 56 2-Die 3-Blow Convertible Cold Header



(2) 3/4" National 750 Cold Formers, 6-Die and 5-Die



Warren Shank and Head Slotters



1/4" National Model 5 High Speed DSSD Cold Header



Hurricane Model 50 Rotary Drum Parts Washer



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2020 Dunlap St., Cincinnati, Ohio 45214 Phone 513-241-9701 Fax 513-241-6760



3/4" National Model 750 5-Die Cold Former



5/16" National Model 56 2-Die 3-Blow Cold Header



1/4" National Model 45HSMS High Speed DSSD Cold Header



1/8" and 1/4" National Tubular Rivet Headers



3/16" National Model 51 DSSD Rivet Header

### COLD FORMERS

**3/4" National Model 750 6-Die Cold Former;** s/n 38493, 7/8" cutoff Diameter Mild Steel, 3/4" Cutoff Diameter Alloy Steel, 1" - 4" Min/Max Die KO, 3-1/8" Cutoff Length, 40-70 PPM, 300 Ton Heading Capacity, 60 HP 230/460 Volt AC Motor and Controls, Equipped with Bushing Cutoff, Universal Transfer, Finger Opening Transfer Cam, PKO1-6, Ace Monitor

**3/4" National Model 750 5-Die Cold Former;** s/n 38637, 7/8" Cutoff Diameter Mild Steel, 3/4" Cutoff Diameter Alloy Steel, 3/4 - 4" Die KO Min/Max, 3-1/8" Cutoff Length, 60-80 PPM, 250 Ton Heading Pressure, 50 HP 230/400 Volt AC Motor and Controls, Equipped with Bushing Cutoff, Universal Transfer, Finger Opening, Transfer Cam, Arranged for PKO, Ace Monitor, Lift

### COLD HEADERS / 2-DIE 3-BLOW

**5/16" National Model 56 2-Die 3-Blow Convertible Cold Header;** s/n 41322 (Built 1979), 3/8" Max Cutoff Diameter Mild Steel, 5/16" Max Cutoff Diameter Alloy, 2-1/2" Shank Length (2nd Die KO), 3" Cutoff Length, 150 PPM, Bushing Cutoff, IAC, 3-Speed Motor, PKO, Trim, RKO, Convertible Feature - 2-Blows Either 1st or 2nd Die

**5/16" National Model 56 2-Die 3-Blow Cold Header;** s/n 40949 (Built 1974), 3/8" Cutoff Diameter Mild Steel, 5/16" Cutoff Diameter Alloy, 2-1/2" Shank Length (2nd Die

KO), 3" Cutoff Length, 150 PPM, Bushing Cutoff, RKO, 3-Speed Motor

### COLD HEADERS

**1/4" National Model 45HSMS High Speed DSSD Cold Header;** s/n 34771 (Built 1983), 5/16" Cutoff Diameter Mild Steel, 1/4" Cutoff Diameter Alloy Steel, 2" Shank Length, 3" Cutoff Length, 300 PPM, Bushing Cutoff, IAC, PKO, RKO, Wiper, Ace Monitor

**1/4" National Model 5 High Speed DSSD Cold Header;** s/n 28736 (Built 1982), 1/4" Cutoff Diameter Mild Steel, 1-3/16" Shank Length, 2-3/16" Cutoff Length, 400 PPM, Bushing Cutoff, IAC, PKO, RKO, Wiper, Ace Monitor

**3/16" National Model 51 DSSD Rivet Header;** s/n 29021 (Built 1984), 3/16" Max Cutoff Diameter, 1-3/8" Length of Rivet, 1-31/32" Blank Length, 1/4" Depth of Pierce, 450 PPM, Bushing Cutoff, IAC, Face of Die Stripper, Ace Monitor, 2 Plate Straightener

**3/16" National Single Die Tubular Rivet Header;** s/n 36016, Running Solid Work, 3/16" Max Wire Diameter, 1" Length or Rivet, 3/8" Depth of pierce, 225 PPM, Bushing Cutoff, Face of Die Stripper

**1/8" National Model 25HS High Speed Single Die Tubular Rivet Header;** s/n 29573 (Built 1982), Running Solid Work, 1/8" Max Wire Diameter, 1/2" Length of Rivet, 3/16" Depth of Pieces, 400 PPM, IAC Enclosure, Bushing Cutoff

### WIRE DRAWERS

**3/8" RMG Model 67-1061-85 Inline Wire Drawer;** s/n 87081791, 3/8" Nominal Wire Diameter, 28" Capstan, 61 FPM, 10 HP

**5/16" RMG Model 56-1060-01 Inline Wire Drawer;** s/n 85621275, 5/16" Nominal Wire Diameter, 24" Capstan, 60 FPM, 10 HP, Manual Roller Clamp

**5/16" FE Model DTH-0710-260-24 Inline Wire Drawer;** s/n 3752186, 5/16" Nominal Wire Diameter, 24" Capstan, 3-40 FPM, Manual Roller Clamp

**5/16" FE Model DTH-1010-170-24 Inline Wire Drawer;** s/n 11753-118, 5/16" Nominal Wire Diameter, 24" Capstan, 4-60 FPM

**5/16" FE Model DM-10-24 Inline Wire Drawer;** s/n 4783732, 5/16" Nominal Wire Diameter, 24" Capstan, 10 HP, Manual Roller Clamp

**3/16" RMG Model 34-0253-01 Inline Wire Drawer;** s/n 84041113, 3/16" Nominal Wire Diameter, 20" Capstan, 53 FPM, 2 HP

**1/4" FE Model DTM-02-20 Inline Wire Drawer;** s/n 88375112, 1/4" Nominal Wire Diameter, 20" Capstan, 6-55 FPM, 2 HP, Manual Roller Clamp

**1/4" FE Model DTHA-05-20 Inline Wire Drawer;** s/n 1188/6314, 1/4" Nominal Wire Diameter, 20" Capstan, 1-68 FPM, 5 HP, Manual Roller Clamp

**1/4" RMG Model 45-0572-85M Inline Wire Drawer;** s/n 97064211, 1/4" Nominal Wire Diameter, 20" Capstan, 5 HP, Manual Roller Clamp, 72 FPM



3/8" Warren Model WSS-476 High speed Shank Slotter



1/8" Warren Model WS-500 High Speed Head Slotter



Hurricane Model 50 Rotary Drum Parts Washer



2.2 Cu. Ft. American Steimel Hydro-Polar Spinner w/ Dump Loader



(3) Forklifts to 10,000 Lb. Cap. by Hyster and Mitsubishi



(10) FE and RMG Wire Drawers from 3/8" to 1/4"



30 HP Atlas Copco Air Compressor w/ Built in Dryer

## UNCOILERS

(2) 4,000 Lb. FE Model PF-4000-08 Uncoiler; s/n n/a, 1" Wire Diameter at 100,000 PSI, 4,000 lb. Coil Weight, 8" Mandrel Diameter, 5" Mandrel Length

4,000 Lb. RMG Model 1216-01 Uncoiler; s/n 811118, 3/4" Wide Diameter at 100,000 PSI, 4,000 Coil Weight, 8" Mandrel Diameter, 6" Mandrel Length

## THREAD ROLLERS

3/8" Hartford Model 10-400 High Speed Flat Die Thread Roller; s/n 35-588-25, 3/8" Thread Diameter, 3" Max Thread Length, 4" Max Shank Length, 200-400 PPM, Vibratory Bowl, Adjustable Pitman

5/16" Hartford Model 312 Horizontal Hand Feed Thread Roller; s/n 109-12, #6-5/16" Thread Diameter, 2" Thread Length, 80,100,170,140 PPM, Vibratory Bowl, Adjustable Pitman

(2) 3/16" Hartford Model 0-400 High Speed Flat Die Thread Rollers; s/n 4-489-33 and 4-702-51, 3/16" Thread Diameter, 3" Max Thread Length, 3" Max Shank Length, 135-400 PPM, Vibratory Bowls

Large Quantity New Thread Rolling Dies

## SLOTTERS

1/8" Warren Model WS-500 High Speed Head Slotter; s/n 0578753, 1/8" Screw Diameter, 1-14" Blank Length, 1,00 OPPM, Vibratory Bowl, Patented Double Saw

3/8" Warren Model WSS-476 High Speed Shank Slotter; s/n 078722, 3/8" Blank Diameter, 2-1/2" Blank Length, to 400 PPM, Vibratory Bowl

## PARTS WASHERS AND FINISHING EQUIPMENT

Hurricane Model 50 Rotary Drum Parts Washer; s/n n/a, 6" SST Auger, 3 Stage, 15" Diameter, 11" Pitch, 1-1/2" Helix, 3/16" Hole Perforations, 2-Stage Wash Blow Off, 1/4 ft./min.

2.2 Cu. Ft. American Steimel Hydro-Polar Model E6BR Spinner w/ Dump Loader; s/n RB1.32/1, 1,000 RPM, 300 Lbs. Cap., 12 Loads / Hour

24" Dia. Barrett Chip Wringer

Sweco 48" and 24" Vibratory Finishing Bowls

(2) 12" Noble Centrifugal Spinners

Motorized Tumbler w/ Enclosure

## TOOLROOM MACHINERY

Chevalier Model ED-203 Die Sinker EDM; s/n 0001280N, Work Tank Dimensions: 26 3/4" x 16 1/8" x 12" H, Work Table Area: 19 11/16" x 9 13/16", Sony DRO, 20-Amp Power Supply

Hardinge Model TFB-H and DV-59 Precision Lathes

Hand Feed Surface Grinders Machine Accessories, Tooling, Inspection Tools, Hardness Testers

## FORKLIFTS

10,000 Lb. Hyster Model S100XL LPG Solid Tire Forklift; s/n D004V089635, 111" Lift Height

5,000 Lb. Hyster Model S50XM LPG Solid Tire Forklift; s/n D187V16656W, 189" Lift

5,000 Lb. Mitsubishi Model FGC25K LPG Solid Tire Forklift; s/n AF82C-01780, 80" Lift Height

## MISC. MACHINERY AND SUPPORT EQUIPMENT

30 HP Atlas Copco Model GA22FF-A-125FM Air Compressor w/ Built in Dryer; s/n WUX585030 (New 2012)

(3) 1,500 Lbs. Big Joe Model 1518-R7 Electric Die Lift w/ Vibratory Shaker Loaders

(2) Fabricated Tub Racks w/ Vibratory Unloaders

(25) Various Corrugated Steel Tubes

Cecor Pneumatic Sump Sucker Smog Hog and Trion Fume Collectors

Hardinge Speed Lathe

Support Equipment Small Grinders, Drill, Sanders, Maintenance Tools and Parts, Racks, Shelving, Cabinets, Carts, Fans, Pallet Trucks and Related



(3) 4,000 Lb. FE and RMG Wire Uncoiners



Various Vibratory Parts Loader Systems



Large Quantity New Thread Rolling Dies



Hardinge Model TFB-H and DV-59 Precision Lathes



3/8" Hartford 10-400 High Speed Flat Die Thread Roller



(3) 5/16" and 3/16" Hartford High Speed Flat Die Thread Rollers

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Owner Retiring

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**STARTING: 10:00 AM**

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appointment with [jeffjr@cia-auction.com](mailto:jeffjr@cia-auction.com)



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(2) National No. 56 Headers



(6) National Headers to 3/4"



Shank / Head Slotters



Parts Washers

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TO BE DIRECTED TO THE ATTENTION  
OF EXECUTIVE PERSONNEL

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### IMPORTANT NOTICE:

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### BIDDER INSTRUCTIONS

- > All bidders must register for this auction at [www.bidspotter.com](http://www.bidspotter.com). Please register 24-hours in advance to get through approval process.

**BidSpotter.com**

### AUCTIONEERS

Jeffrey L. Luggen – IL License No. 441.000380

Joseph M. Luggen – IL License No. 441.002228



### TERMS OF SALE

All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., **is required on all purchases.** Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale,** copies of which will be available at the sale site or can be obtained from our website.

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